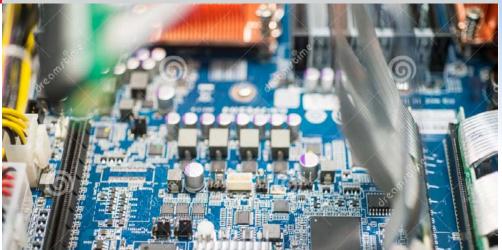
# **Evershield**

### **Conductive Coatings and Plating Processes**



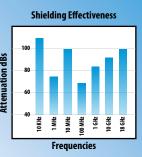
E/M Coating Services is the industry leader in applying conductive coating and electroless plating processes for EMI/RFI shielding and semiconductive coating processes for electrostatic dissipation.

#### E/M 6218-B

An extremely smooth, non-oxidizing coppercontaining coating with very high levels of shielding.

### Typical Applications

Computers and Peripherals, Video Display Terminals, Medical Electronics, Telecommunication Devices, Automotive Electronics

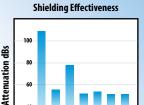


#### E/M 6305

A durable nickel-containing coating with very high levels of shielding.

# **Typical Applications**Computers and Peripherals,

Video Display Terminals, Medical Electronics, Telecommunication Devices, Automotive Electronics



Frequencies

## Rely on Evershield for Superior EMI/RFI Shielding

#### **Conductive Coatings for EMI/RFI Shielding**

E/M Coating Services offers a broad range of EMI/RFI shielding processes that ensure the reliable performance of electronic devices. As a long-time leader in applying engineered coating solutions, our cost-effective processes meet shielding and ground plane needs ranging from FCC and European Union compliance to critical shielding and electrical bonding requirements for aircraft, missile and medical components.

#### **Semiconductive Coatings for Electrostatic Control**

Smaller electronic components are particularly susceptible to damage or failure due to electrostatic discharge. In the search for ways to ensure the operational integrity of new, high-performance products, electronics manufacturers turn to E/M Coating Services for their application needs. E/M Coating Services applies coatings that provide:

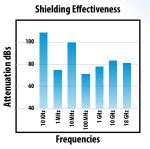
- Surface resistivity of 1 x 105 to 1 x 1012
- · Outstanding corrosion protection
- Good lubricity on high-friction surfaces
- Excellent wear resistance
- High temperature and cryogenic stability

E/M has numerous UL recognitions under QMRX2 which applies to the application of conductive coatings that conform to UL 746C adhesion test procedures.

#### **Evershield EC-S-706**

A durable silver-containing coating offering significant salt fog resistance and extremely high levels of EMI/RFI shielding.

**Typical Applications**Aerospace, Military
Electronics



The above shielding effectiveness data applies only to three of E/M's conductive coating processes.

## **Locations**

United States		Canada	
Chicago, Illinois	630-620-6808	Ingersoll	519-485-5500
Detroit, Michigan	586-566-6800	China	
Fremont, Indiana	260-495-4445	Suzhou	86-158-6241-7890
Hartford, Connecticut	860-224-9148	Commons	
Minneapolis, Minnesota	651-780-3202	<b>Germany</b> Unna	49-2303-91880
Los Angeles, California		Ullia	49-2303-91000
North Hollywood	818-983-1952	United Kingdom	
Chatsworth	818-407-6280	Evesham	44-1386-421444
Philadelphia, Pennsylvania	215-638-0888	Ireland	
Katy, Texas	218-391-7765	Evesham	353-91-780-300
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E/M Coating Services is a division of Curtiss-Wright Surface Technologies. For more information, visit www.cwst.com.

# **Evershield**

**Conductive Coatings and Plating Processes** 

# **Electroless Plating Processes for EMI/RFI Shielding**

E/M Coating Services has led the development of electroless plating technology for plastic, plastic composite, and ceramic substrates that achieve extremely high levels of electromagnetic shielding. We offer the broadest range of solutions to the problems faced in designing and manufacturing electronic devices and components. While achieving extremely high levels of attenuation, our electroless plating processes meet stringent environmental requirements.

#### **Advantages**

- High levels of shielding at very thin plating thicknesses—as low as 0.000020" (1/2 micron)
- Extreme uniformity of plating thicknesses and EMI/RFI shielding
- Ability to achieve excellent grounding for lightning protection while withstanding heavy corrosion
- Toughness and durability—excellent results in drop testing
- Applicable to almost any advanced engineering thermoset, thermoplastic or composite

#### **Quality Assurance**

To maintain the highest standards of quality, E/M Coating Services employs Statistical Process Control (SPC) methods. We've developed a wide variety of pretreatment techniques that ensure the adhesion of Evershield plating processes to virtually all plastic, glass, or carbon-reinforced plastics and composite materials.

#### **Plated Substrates**

**ABS** (Acrylonitrile Butadiene-Styrene)

#### Acetals

BMI (Bismaleimide-Carbon Reinforced)

**DAP** (Diallyl Phthalate)

### **Epoxy/Glass**

#### Glass

**HDPE** (High Density Polyethylene)

**LCP** (Liquid Crystal Polymer-Mineral & Glass Filled)

### **Nylons** - Polyamide

- 6/6 30%, 40%
- 6/6 30%, 40%
- 6/6 40% Carbon Filled
- 6/10 30% Glass Filled
- 6/12 30% Glass Filled

#### **PAI** (Polyamide-Imide)

- Unfilled
- 30% Glass Filled

**PAS** (Polyarylsulfone 30% Glass Filled)

#### **PC** (Polycarbonate)

- 20%, 30%
- 40% Glass Filled

(Polyetheretherketone)

- 30% Glass Filled
- 30%, 40%
- Carbon Filled

#### **PEI** (Polyetherimide)

- 30% Glass Filled
- 40% Carbon Filled
- **PEK** (Polyetherketone)

**PES** (Polyethersulfone)

30% Glass)

**PP** (Polypropylene)

**PPE** (Polyphenylene Ester)

**PPO** (Polyphenylene Oxide-Styrene Copolymers)

## Evershield 5100-T

Evershield 3501

surfaces.

This most cost-effective system achieves high

levels of EMI shielding by

**Typical Applications** 

Telecommunications.

Automotive Electronics

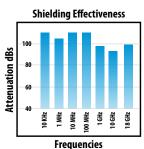
Computers and Peripherals, Video Terminals, Medical Electronics,

copper and nickel plating all

Attenuation dBs

Increased thicknesses of copper plating achieve levels of signal attenuation in compliance with NACSIM 5100A/TEMPEST and MIL-STD 461B DESIGN requirements.

#### **Typical Applications** TEMPEST Electronics, Military Flectronics



Frequencies

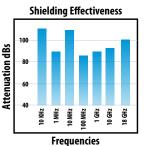
**Shielding Effectiveness** 

#### **Evershield SP-4000**

Eliminates harsh chemical and mechanical pretreatments, selectively plating and protecting molded-in decorative surfaces with shielding effectiveness comparable to Evershield 3501.

#### **Typical Applications**

Computers and Peripherals, Video Terminals, Medical Electronics, Telecommunications. **Automotive Electronics** 



#### Evershield 5880

**PPS** (Polyphenylene

Long Fiber Carbon

30%, 50% Glass Filled

Sulfide)

Unfilled

Reinforced

**Phenolics** 

**Polyester** 

Thermoset

Compound)

**PS** (Polystyrene)

Thermoplastic

RIM (Urethane)

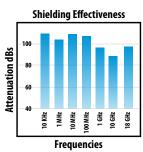
**SMC** (Sheet Molding

**PSO** (Polysulfone)

Copper/nickel plating provides high levels of electromagnetic shielding, electrical bonding, and wear and corrosion resistance. Plating thickness can be adjusted to electronic and environmental conditions. Adheres to virtually all advanced thermosets and thermoplastics.

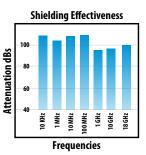
#### **Typical Applications**

Aerospace Electronics, Military Electronics, Medical Electronics, Telecommunications, Automotive Electronics. Connectors



#### **Evershield Mil-Plate 1000**

Provides extreme levels nickel/tinplating technology.



of corrosion resistance and signal attenuation comparable to Evershield 5880. Based on copper/

#### **Typical Applications** Aerospace Electronics.

Military Electronics, Connectors